

LNP* Lubricomp* Compound YP003

Americas: COMMERCIAL

Also known as: YL-4530
Product Reorder Name: YP003

LNP LUBRICOMP* YP003 is a compound based on TPEE resin containing PTFE, Silicone. Added features of this material include: Internally Lubricated.

Property

TYPICAL PROPERTIES ⁽¹⁾			
MECHANICAL	Value	Unit	Standard
Tensile Stress, yield	13	MPa	ASTM D 638
Tensile Strain, yield	53.5	%	ASTM D 638
Tensile Modulus, 50 mm/min	200	MPa	ASTM D 638
Flexural Modulus	260	MPa	ASTM D 790
Tensile Stress, yield	14	MPa	ISO 527
Tensile Strain, yield	39.9	%	ISO 527
Tensile Modulus, 1 mm/min	240	MPa	ISO 527
Flexural Modulus	270	MPa	ISO 178
IMPACT	Value	Unit	Standard
Izod Impact, unnotched, 23°C	NB	J/m	ASTM D 4812
Izod Impact, notched, 23°C	240	J/m	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	27	J	ASTM D 3763
Multiaxial Impact	26	J	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	NB	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	27	kJ/m ²	ISO 180/1A
THERMAL	Value	Unit	Standard
HDT, 1.82 MPa, 3.2mm, unannealed	47	°C	ASTM D 648
CTE, -40°C to 40°C, flow	1.11E-04	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	1.84E-04	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	1.11E-04	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	1.84E-04	1/°C	ISO 11359-2
PHYSICAL	Value	Unit	Standard
Density	1.27	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.37	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs	2.1	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	2	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs	2.13	%	ISO 294
Mold Shrinkage, xflow, 24 hrs	2.05	%	ISO 294
Wear Factor Washer	5	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D 3702 Modified
Dynamic COF	0.47	-	ASTM D 3702 Modified
Static COF	0.45	-	ASTM D 3702 Modified
Density	1.27	g/cm ³	ISO 1183
Moisture Absorption (23°C / 50% RH)	0.5	%	ISO 62

Source GMD, last updated:09/30/2004

Processing

Parameter	Value	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.1	%
Melt Temperature	215 - 240	°C
Front - Zone 3 Temperature	225 - 240	°C
Middle - Zone 2 Temperature	205 - 215	°C
Rear - Zone 1 Temperature	180 - 195	°C
Mold Temperature	25 - 55	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

Source GMD, last updated:09/30/2004

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

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