

LNP* Lubricomp* Compound UX96507

Americas: COMMERCIAL

Also known as: LNP* Lubricomp* Compound PDX-U-96507

Product reorder name: UX96507

LNP* Lubricomp* UX96507 is a compound based on PPA containing proprietary fillers. Characteristic of this grade is Internally Lubricated.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, brk, Type I, 5 mm/min	2300	kgf/cm ²	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	1.7	%	ASTM D 638
Tensile Modulus, 5 mm/min	197200	kgf/cm ²	ASTM D 638
Flexural Stress, brk, 1.3 mm/min, 50 mm span	3170	kgf/cm ²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	172300	kgf/cm ²	ASTM D 790
Tensile Stress, break, 5 mm/min	226	MPa	ISO 527
Tensile Strain, break, 5 mm/min	1.7	%	ISO 527
Tensile Modulus, 1 mm/min	18730	MPa	ISO 527
Flexural Stress	313	MPa	ISO 178
Flexural Modulus, 2 mm/min	16770	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	59	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	7	cm-kgf/cm	ASTM D 256
Multiaxial Impact	30	cm-kgf	ISO 6603
Instrumented Impact Total Energy, 23°C	61	cm-kgf	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	38	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	7	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	280	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	262	°C	ASTM D 648
CTE, -30°C to 30°C, flow	2.7E-05	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	3.2E-06	1/°C	ASTM D 696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	277	°C	ISO 75/Bf

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23±176.C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

(5) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

Source GMD, last updated:

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TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
THERMAL			
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	259	°C	ISO 75/Af
PHYSICAL			
Specific Gravity	1.5	-	ASTM D 792
Density	1.49	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.29	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.01 - 0.03	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	0.3 - 0.5	%	ASTM D 955
Wear Factor Washer	6	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D 3702 Modified
Wear Factor Ring	0	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D 3702 Modified
Dynamic COF	0.46	-	ASTM D 3702 Modified
Static COF	0.41	-	ASTM D 3702 Modified
Moisture Absorption (23°C / 50% RH)	0.4	%	ISO 62

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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120 - 150	°C
Drying Time	4	hrs
Maximum Moisture Content	0.15	%
Melt Temperature	320 - 350	°C
Front - Zone 3 Temperature	330 - 345	°C
Middle - Zone 2 Temperature	325 - 340	°C
Rear - Zone 1 Temperature	315 - 325	°C
Mold Temperature	50 - 105	°C
Back Pressure	0.3 - 0.7	MPa
Screw Speed	60 - 100	rpm

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